## Amendments to the Claims

Please amend claims as shown below in the Listing of Claims.

## **Listing of Claims**

## 1-27. (Cancelled)

28. (Currently amended) A process for the hydrogenation of a compound, comprising hydrogenating a C<sub>6</sub>-C<sub>18</sub> aromatic substituted amino acid or C<sub>6</sub>-C<sub>18</sub> aromatic substituted amino alcohol in the presence of a platinum-rhodium mixed catalyst, wherein said C<sub>6</sub>-C<sub>18</sub> aromatic substituted amino acid or C<sub>6</sub>-C<sub>18</sub> aromatic substituted amino alcohol is of formula (I):

$$P^{1}$$
 $R^{2}$ 
 $P^{2}$ 
 $R^{1}$ 
 $R^{3}$ 
 $R^{4}$ 
(I)

wherein

n is 0, 1 or 2;

 $R^1$  is a  $(C_6-C_{18})$  aryl, or a $(C_7-C_{19})$  aralkyl, wherein aryl groups are optionally substituted with halogen,  $(C_1-C_8)$  alkoxy,  $(C_1-C_8)$  acyl, or  $(C_1-C_8)$  acyloxy;

 $R^2$  is H, OH,  $(C_1-C_8)$  alkyl,  $(C_2-C_8)$  alkoxyalkyl;

 $R^3$  and  $R^4$  are each independently H, a  $(C_1-C_8)$  alkyl, a  $(C_6-C_{18})$  aryl, or together denote an =O function;

 $P^1$  and  $P^2$  are each independently hydrogen, an amino protective group or together stand for a bifunctional amino protective group;

P<sup>3</sup> is hydrogen, a hydroxyl protective group, or a carboxyl protective group; and the carbon atom marked with \* is an asymmetrical carbon atom;

and wherein said process produces a yield of greater than 94% after a reaction time of about 6 to 8 hours or less.

- 29. (Previously presented) The process of claim 28, wherein n is 1 or 2.
- 30. (Previously presented) The process of claim 29, wherein  $R^3$  and  $R^4$  are each independently a  $(C_1-C_8)$  alkyl, a  $(C_6-C_{18})$  aryl, or together denote an =O function.

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- 31. (Previously presented) The process of claim 29, wherein  $R^2$  is H, OH,  $(C_1-C_8)$  alkyl,  $(C_2-C_8)$  alkoxyalky.
- 32. (Previously presented) The process of claim 28, wherein said platinum-rhodium mixed catalyst is used in a quantity of 0.1 to 20 wt%, relative to the compound undergoing hydrogenation and the ratio of platinum to rhodium in said platinum-rhodium mixed catalyst is between 20:1 and 1:1 (w/w).
- 33. (Previously presented) The process of claim 28, wherein said platinum-rhodium mixed catalyst is adsorbed on a support.
- 34. (Previously presented) The process of claim 28, wherein said hydrogenation is performed in the presence of a solvent selected from the group consisting of: water; an alcohol; an ether; and mixtures thereof.
- 35. (Previously presented) The process of claim 28, wherein said hydrogenation is performed at a temperature of 10°C to 150°C.
- 36. (Previously presented) The process of claim 28, wherein said process comprises reacting said C<sub>6</sub>-C<sub>18</sub> aromatic substituted amino acid or C<sub>6</sub>-C<sub>18</sub> aromatic substituted amino alcohol with hydrogen gas in the presence of said platinum-rhodium mixed catalyst and under a hydrogen pressure of between 1 and 100 bar.
- 37. (Previously presented) The process of claim 28, wherein:
  - a)  $R^2$  is H;
  - b)  $R^3$  and  $R^4$  are H, or together denote an =O function; and
  - c) the ratio of platinum to rhodium in said platinum-rhodium mixed catalyst is between 20:1 and 1:1 (w/w).

- 38. (Previously presented) The process of claim 37, wherein said platinum-rhodium mixed catalyst is used in a quantity of 0.1 to 20 wt%, relative to the compound undergoing hydrogenation.
- 39. (Previously presented) The process of claim 38, wherein:
  - a) said hydrogenation is performed in the presence of a solvent selected from the group consisting of: water; and an alcohol;
  - b) said hydrogenation is performed under a hydrogen pressure of between 1 and 100 bar; and
  - c) said hydrogenation is performed at a temperature of 10°C to 150°C.
- 40. (Previously presented) The process of claim 39, wherein said platinum-rhodium mixed catalyst is adsorbed on a support.
- 41. (Currently amended) A process for the hydrogenation of a compound selected from the group consisting of: L-phenylalanine, D-phenylalanine, L-phenylalycine, D-phenylalycine, L-tyrosine or D-tyrosine, comprising hydrogenating said compound in the presence of a platinum-rhodium mixed catalyst wherein said process produces a yield of greater than 94% after a reaction time of about 6 to 8 hours or less.
- 42. (Previously presented) The process of claim 41, wherein the ratio of platinum to rhodium in said platinum-rhodium mixed catalyst is between 20:1 and 1:1 (w/w).
- 43. (Previously presented) The process of claim 42, wherein said platinum-rhodium mixed catalyst is used in a quantity of 0.1 to 20 wt%, relative to the compound undergoing hydrogenation.
- 44. (Previously presented) The process of claim 43, wherein said hydrogenation is performed in the presence of a solvent selected from the group consisting of: water; an alcohol; an ether; and mixtures thereof.
- 45. (Previously presented) The process of claim 44, wherein said hydrogenation is performed at a temperature of 10°C to 150°C.

- 46. (Currently amended) The process of claim 45, wherein said process comprises reacting said compound C<sub>6</sub>-C<sub>18</sub>-aromatic substituted amino acid or C<sub>6</sub>-C<sub>18</sub>-aromatic substituted amino alcohol with hydrogen gas in the presence of said platinum-rhodium mixed catalyst and under a hydrogen pressure of between 1 and 100 bar.
- 47. (Previously presented) The process of claim 46, wherein said platinum-rhodium mixed catalyst is adsorbed on a support.